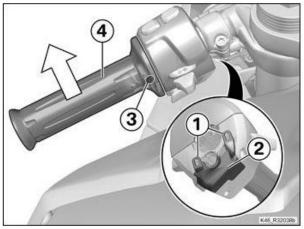


Mounting intructions alpha Racing conversion kit switch gear BMW S1000RR 2009-2014

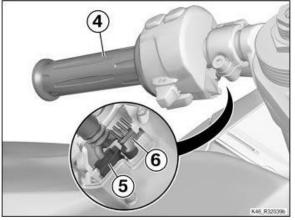
Attention: When using the original BMW throttle kit, the retaining tab must be shortened. We recommend the fast throttle kit (Art. No.: 3271A004B01).

- 1. Remove the original switch unit on the left side.
 - Loosen the two safety bars (1) and remove the cover (2)
 - Remove the screw (3) and turn the handle unit forwards (4) (Figure 1) _





- Loosen the small connector (5)
- Loosen the big connector (6) _





alpha Racing GmbH & Co. KG Kronstaudener Weg 1 83071 Stephanskirchen Tel. +49 (0) 80 36 / 30 313 - 0 HRA 9498 | Amtsgericht Traunstein Fax +49 (0) 80 36 / 30 313 - 199 Gerichtsstand Rosenheim info@alpharacing.com w.alpharacing.com

Gerichtsbarkeit USt-Id: DE254736012 Steuer-Nr. 156/115/61560

Postbank Karlsruhe Konto 286 650 750 BLZ 660 100 75 BIC PBNKDEFF

Sparkasse Rosenheim-Bad Aibling Konto 111 450 BLZ 711 500 00 BIC BYLADEM1ROS

VR-Bank Rosenheim-Chiemsee eG Konto 6 440 711 BLZ 711 600 00 BIC GENODEF1VRR IBAN DE63 6601 0075 0286 6507 50 IBAN DE60 7115 0000 0000 1114 50 IBAN DE78 7116 0000 0006 4407 11 Gerichtsstand Rosenheim

GF: alpha Verwaltungs GmbH Vertreten durch Geschäftsführer: losef Meier, losef Hofmann HRB 17658 | Amtsgericht Traunstein



- Press the retaining tab (2) upwards to release the switch unit from the fast throttle kit (Figure 3)
- Remove the throttle kit and the switch unit from the handle bar -

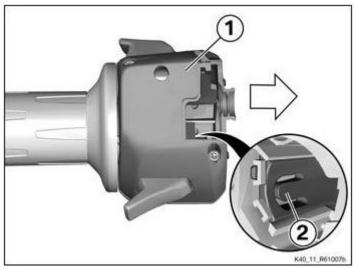


Fig. 3

2. Mount the left switch unit on the handle bar (Figure 4) and connect the plugs to the wiring harness. The 2-pin connector for the throttle kit heater is omitted (Figure 5).



Fig. 4

alpha Racing GmbH & Co. KG Kronstaudener Weg 1 83071 Stephanskirchen Tel. +49 (0) 80 36 / 30 313 -0 Fax +49 (0) 80 36 / 30 313 -199 info@alpharacing.com w.alpharacing.com

Gerichtsbarkeit HRA 9498 | Amtsgericht Traunstein Gerichtsstand Rosenheim USt-Id: DE254736012 Steuer-Nr. 156/115/61560

Postbank Karlsruhe Konto 286 650 750 BLZ 660 100 7 5 BIC PBNKDEFF

Sparkasse Rosenheim-Bad Aibling Konto 111 450 BLZ 711 500 00 BIC BYLADEM1ROS

VR-Bank Rosenheim-Chiemsee eG Konto 6 440 711 BLZ 711 600 00 BIC GENODEF1VRR IBAN DE63 6601 0075 0286 6507 50 IBAN DE60 7115 0000 0000 1114 50 IBAN DE78 7116 0000 0006 4407 11 Gerichtsstand Rosenheim

GF: alpha Verwaltungs GmbH Vertreten durch Geschäftsführer: losef Meier, losef Hofmann HRB 17658 | Amtsgericht Traunstein





Fig. 5

Open the outer heat shrink tube shown in figure 6 by approx. 10 cm, so that the cables can be routed neatly



Fig. 6

alpha Racing GmbH & Co. KG Kronstaudener Weg 1 83071 Stephanskirchen
 Tel. +49 (0) 80 36 / 30 313 - 0
 HRA 9498 | Amtsgericht Traunstein

 Fax +49 (0) 80 36 / 30 313 - 199
 Gerichtsstand Rosenheim
info@alpharacing.com www.alpharacing.com

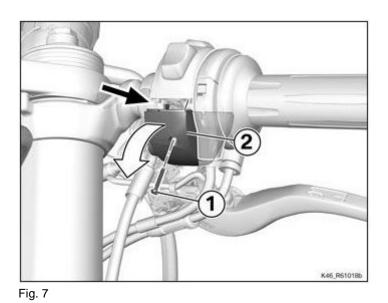
Gerichtsbarkeit USt-Id: DE254736012 Steuer-Nr. 156/115/61560 Postbank Karlsruhe Konto 286 650 750 BLZ 660 100 75 Sparkasse Rosenheim-Bad Aibling Konto 111 450 BLZ 711 500 00

VR-Bank Rosenheim-Chiemsee eG Konto 6 440 711 BLZ 711 600 00
 Bic
 Piblic
 Piblic</th

GF: alpha Verwaltungs GmbH Vertreten durch Geschäftsführer: Josef Meier, Josef Hofmann HRB 17658 | Amtsgericht Traunstein



- 3. Remove the throttle kit and the switch unit on the right side
 - Loosen the screw (1) and open the cover (2) by pulling down slightly until the switch is open (Figure 7)



Press the cover (2) upwards and remove it (pay attention tot he retaining tabs _ (3)) (Figure 8)

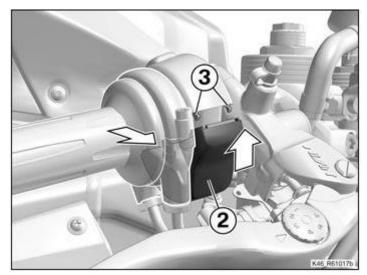


Fig. 8

alpha Racing GmbH & Co. KG Kronstaudener Weg 1 83071 Stephanskirchen Tel. +49 (0) 80 36 / 30 313 -0 Fax +49 (0) 80 36 / 30 313 -199 info@alpharacing.com www.alpharacing.com

Gerichtsbarkeit HRA 9498 | Amtsgericht Traunstein Gerichtsstand Rosenheim USt-Id: DE254736012 Steuer-Nr. 156/115/61560

Postbank Karlsruhe Konto 286 650 750 BLZ 660 100 75 BIC PBNKDEFF

Sparkasse Rosenheim-Bad Aibling Konto 111 450 BLZ 711 500 00 BIC BYLADEM1ROS

Konto 6 440 711 BLZ 71160000 BIC GENODEF1VRR IBAN DE63 6601 0075 0286 6507 50 IBAN DE60 7115 0000 0000 1114 50 IBAN DE78 7116 0000 0006 4407 11 Gerichtsstand Rosenheim

Vertreten durch Geschäftsführer: losef Meier, losef Hofmann HRB 17658 | Amtsgericht Traunstein

Allgemeine Geschäftsbedingungen (AGB) unter www.alpharacing.com VR-Bank Rosenheim-Chiemsee eG GF: alpha Verwaltungs GmbH



- Loosen the connector (1) of the switch unit -
- Loosen the screws (2) and then remove the switch unit (3) (Figure 9) -

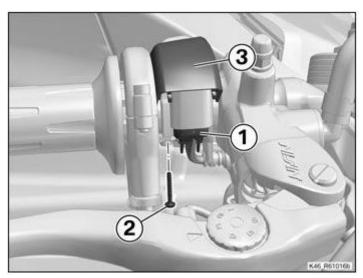


Fig. 9

- Remove the screw (1) and remove the cover (2) _
- Loosen the adjusting screw and set the maximum clearance -
- Loosen the retaining nut (Figure 10) -

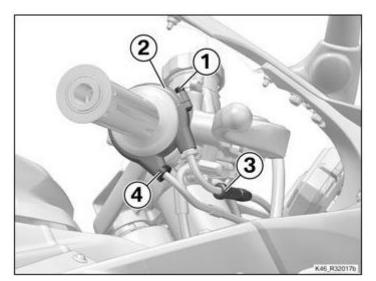


Fig. 10

alpha Racing GmbH & Co. KG Kronstaudener Weg 1 83071 Stephanskirchen Tel. +49 (0) 80 36 / 30 313 -0 Fax +49 (0) 80 36 / 30 313 -199 info@alpharacing.com w.alpharacing.com

Gerichtsbarkeit HRA 9498 | Amtsgericht Traunstein Gerichtsstand Rosenheim USt-Id: DE254736012 Steuer-Nr. 156/115/61560

Postbank Karlsruhe Konto 286 650 750 BLZ 660 100 7 5 BIC PBNKDEFF

Sparkasse Rosenheim-Bad Aibling Konto 111 450 BLZ 711 500 00 BIC BYLADEM1ROS

VR-Bank Rosenheim-Chiemsee eG Konto 6 440 711 BLZ 71160000 BIC GENODEF1VRR IBAN DE63 6601 0075 0286 6507 50 IBAN DE60 7115 0000 0000 1114 50 IBAN DE78 7116 0000 0006 4407 11 Gerichtsstand Rosenheim

GF: alpha Verwaltungs GmbH Vertreten durch Geschäftsführer: losef Meier, losef Hofmann HRB 17658 | Amtsgericht Traunstein



- Remove the screw (1)
- Hang out the throttle cable (2) _
- Loosen the retaining nut (3) -
- Move the throttle kit (4) and hang out the throttle cable (5) -
- Release the throttlekit (4) from the handle bar (Figure 11) -

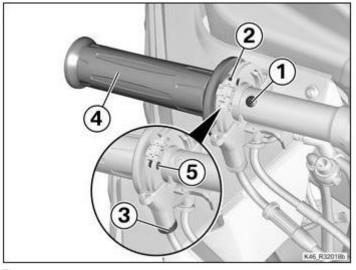


Fig. 11

Attention: When using the OEM throttle kit, the retaining tab must be shortened for attachment to the handlebar so that there is sufficient space for the right switch unit (Figure 12). The tab must be shortened as indicated to the right of the marked thread.

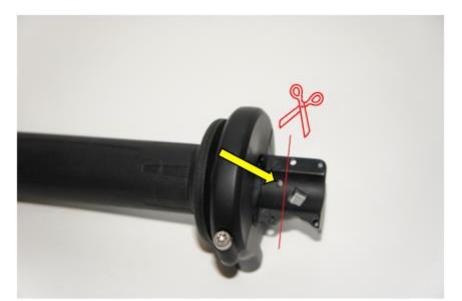


Fig. 12

alpha Racing GmbH & Co. KG Kronstaudener Weg 1 83071 Stephanskirchen Tel. +49 (0) 80 36 / 30 313 -0 Fax +49 (0) 80 36 / 30 313 -199 info@alpharacing.com w.alpharacing.com

Gerichtsbarkeit HRA 9498 | Amtsgericht Traunstein Gerichtsstand Rosenheim USt-Id: DE254736012 Steuer-Nr. 156/115/61560

Postbank Karlsruhe Konto 286 650 750 BLZ 660 100 7 5 BIC PBNKDEFF IBAN DE63 6601 0075 0286 6507 50 IBAN DE60 7115 0000 0000 1114 50 IBAN DE78 7116 0000 0006 4407 11 Gerichtsstand Rosenheim

Sparkasse Rosenheim-Bad Aibling Konto 111 450 BLZ 711 500 00 BIC BYLADEM1ROS

Allgemeine Geschäftsbedingungen (AGB) unter www.alpharacing.com

VR-Bank Rosenheim-Chiemsee eG

Konto 6 440 711

BLZ 711 600 00

BIC GENODEF1VRR

GF: alpha Verwaltungs GmbH Vertreten durch Geschäftsführer: losef Meier, losef Hofmann HRB 17658 | Amtsgericht Traunstein



4. Then install the throttle housing and the switch unit (Figure 13). Make sure that the throttle cable is routed in the same housing as it was previously installed in the OEM housing. Connect the plugs of the switch unit tot he wiring harness (Figure 14) (the throttle kit heater plug disappears here).



Fig. 13

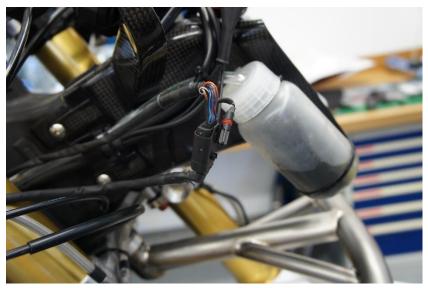


Fig. 14

alpha Racing GmbH & Co. KG Kronstaudener Weg 1 83071 Stephanskirchen Tel. +49 (0) 80 36 / 30 313 -0 Fax +49 (0) 80 36 / 30 313 -199 info@alpharacing.com www.alpharacing.com

Gerichtsbarkeit HRA 9498 | Amtsgericht Traunstein Gerichtsstand Rosenheim USt-Id: DE254736012 Steuer-Nr. 156/115/61560

Postbank Karlsruhe Konto 286 650 750 BLZ 660 100 75 BIC PBNKDEFF

Sparkasse Rosenheim-Bad Aibling Konto 111 450 BLZ 711 500 00 BIC BYLADEM1ROS

VR-Bank Rosenheim-Chiemsee eG Konto 6 440 711 BLZ 71160000 BIC GENODEF1VRR IBAN DE63 6601 0075 0286 6507 50 IBAN DE60 7115 0000 0000 1114 50 IBAN DE78 7116 0000 0006 4407 11 Gerichtsstand Rosenheim

GF: alpha Verwaltungs GmbH Vertreten durch Geschäftsführer: losef Meier, losef Hofmann HRB 17658 | Amtsgericht Traunstein





5. Connect the connectors of the right and left switch units together (Figure 15).

Fig. 15

6. Finally, fix the cables of the switch units with the supplied cable ties.

The left switch unit includes the following functions:

- ABS/DTC •
- Mode •
- Lap (Flashlight) •
- Up (Trip) •
- Down (Set)

alpha Racing GmbH & Co. KG Kronstaudener Weg 1 83071 Stephanskirchen
 Tel. +49 (0) 80 36 / 30 313 - 0
 HRA 9498 | Amtsgericht Traunstein

 Fax +49 (0) 80 36 / 30 313 - 199
 Gerichtsstand Rosenheim
info@alpharacing.com www.alpharacing.com

Gerichtsbarkeit USt-Id: DE254736012 Steuer-Nr. 156/115/61560

Postbank Karlsruhe Konto 286 650 750 BLZ 660 100 75 BIC PBNKDEFF IBAN DE63 6601 0075 0286 6507 50 IBAN DE60 7115 0000 0000 1114 50 IBAN DE78 7116 0000 0006 4407 11 Gerichtsstand Rosenheim

Sparkasse Rosenheim-Bad Aibling Konto 111 450 BLZ 711 500 00 BIC BYLADEM1ROS

VR-Bank Rosenheim-Chiemsee eG Konto 6 440 711 BLZ 711 600 00 BIC GENODEF1VRR

GF: alpha Verwaltungs GmbH Vertreten durch Geschäftsführer: losef Meier, losef Hofmann HRB 17658 | Amtsgericht Traunstein